	Low volume bespoke framing		Med volume bespoke framing	Med volume contract framing	High volume bespoke & contract framing	
		Semi Auto/Pneumatic Underpinner	U 4005 Semi-Auto/Phoumatic Underpinner	Semi-Auto-Phoumatic Production Underpinner	U 500 Memory Proarammed/Sinale-Channel	U 1500 Memory Programmed/Multi-Channel
OPERATION	Foot-operated	Air-operated Bench top	Air-operated	Air-operated Bench top	Memory programmed Single-channel	Memory programmed Multi-channel
JOINS MOULDINGS UP TO	130mm wide & 80mm tall	60mm wide & 80mm tall	80mm wide & 80mm tall	80mm wide & 80mm tall	105mm wide & 80mm tall	105mm wide & 80mm tall
MAX. DISTANCE BETWEEN V-NAILS IS	180mm	80mm	120mm	125mm	145mm	145mm
WORKING HEIGHT	960mm	130mm (above bench)	980mm	160mm (above bench)	980mm	980mm
WHY BUY ME?	Provides flexibility to use with different moulding shapes & sizes	Perfect when looking to step up from a foot operated machine	Perfect for wide and awkward profiles	Offers fast, consistent joining – great for repetitive volume framing	Program up to 6000 profiles to store size, number & position of v-nails	Channels to hold all 5 v-nail sizes for uninterrupted production